

# **MARS SCIENCE LABORATORY ROVER SYSTEM THERMAL TEST**

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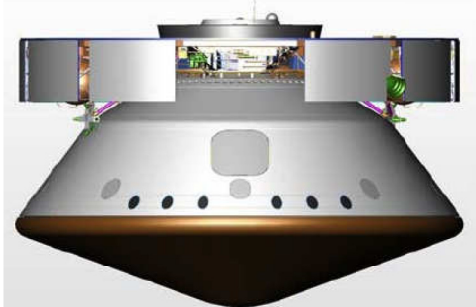


# Agenda

- Mission Overview
- MSL Spacecraft
- MSL Rover Configuration
- MSL Rover System Thermal Test
  - Test Objectives
  - Test Results
  - Model Correlation
  - Flight Predictions
- Major Conclusions



# Mission Overview

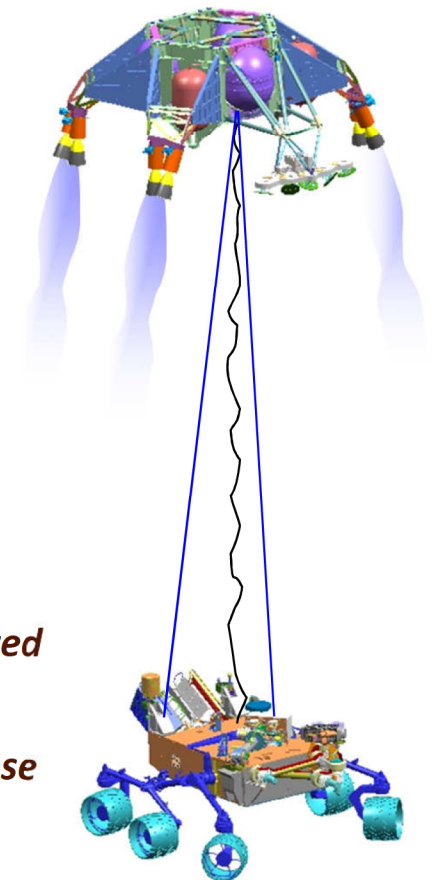


## CRUISE/APPROACH

- 8½-month cruise
- Arrive August 5, 2012

## ENTRY, DESCENT, LANDING

- Guided entry and powered “sky crane” descent
- 20 × 25-km landing ellipse
- Access to landing sites  $\pm 30^\circ$  latitude, <0 km elevation
- 900-kg rover



## SURFACE MISSION

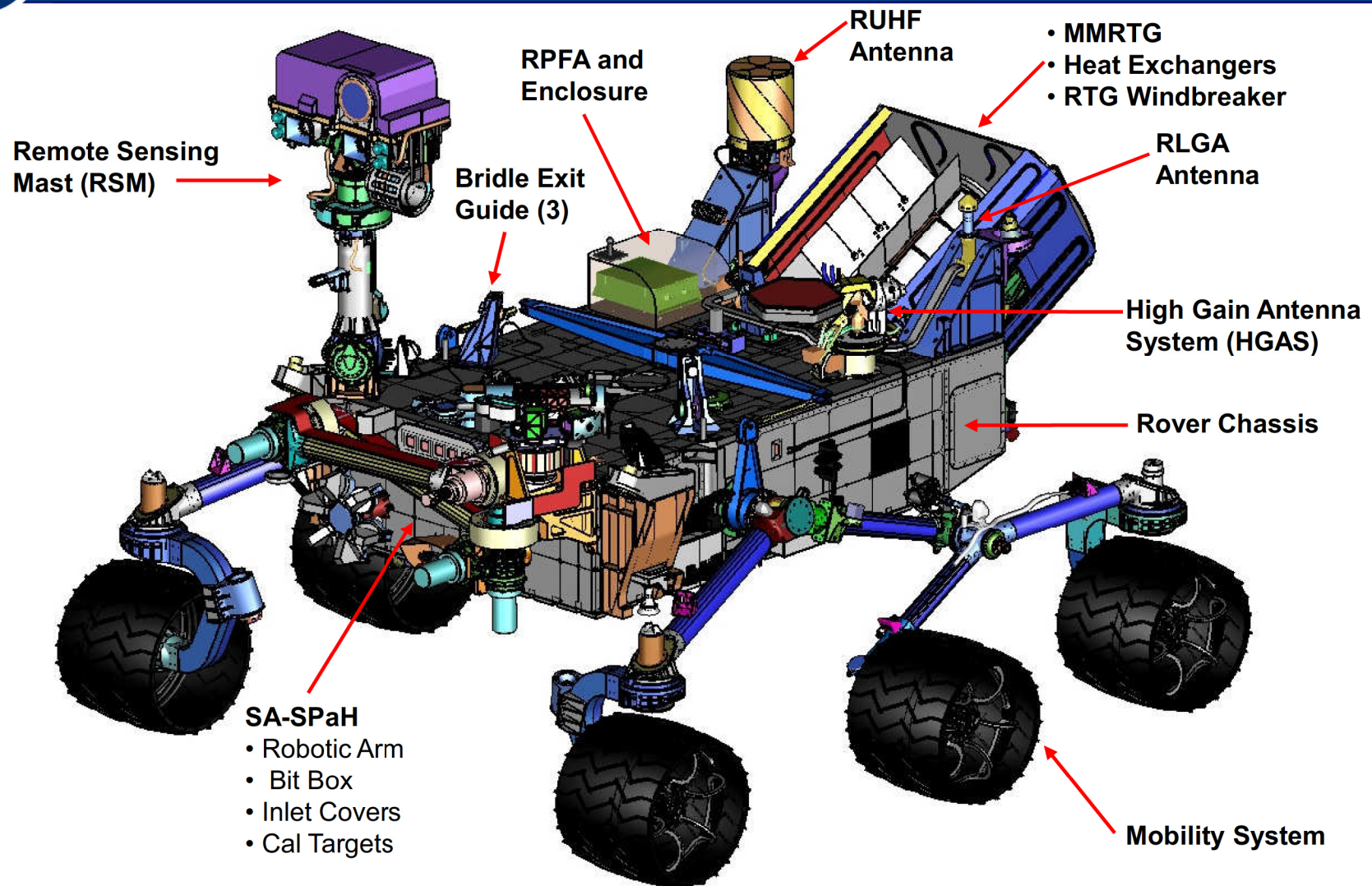
- Prime mission is one Mars year (669 Sols)
- Latitude-independent and long-lived power source
- Ability to drive out of landing ellipse
- 72 kg of science payload
- Direct (uplink) and relayed (downlink) communications
- Fast CPU and large data storage

- Launched Nov. 26, 2011
- Atlas V (541)





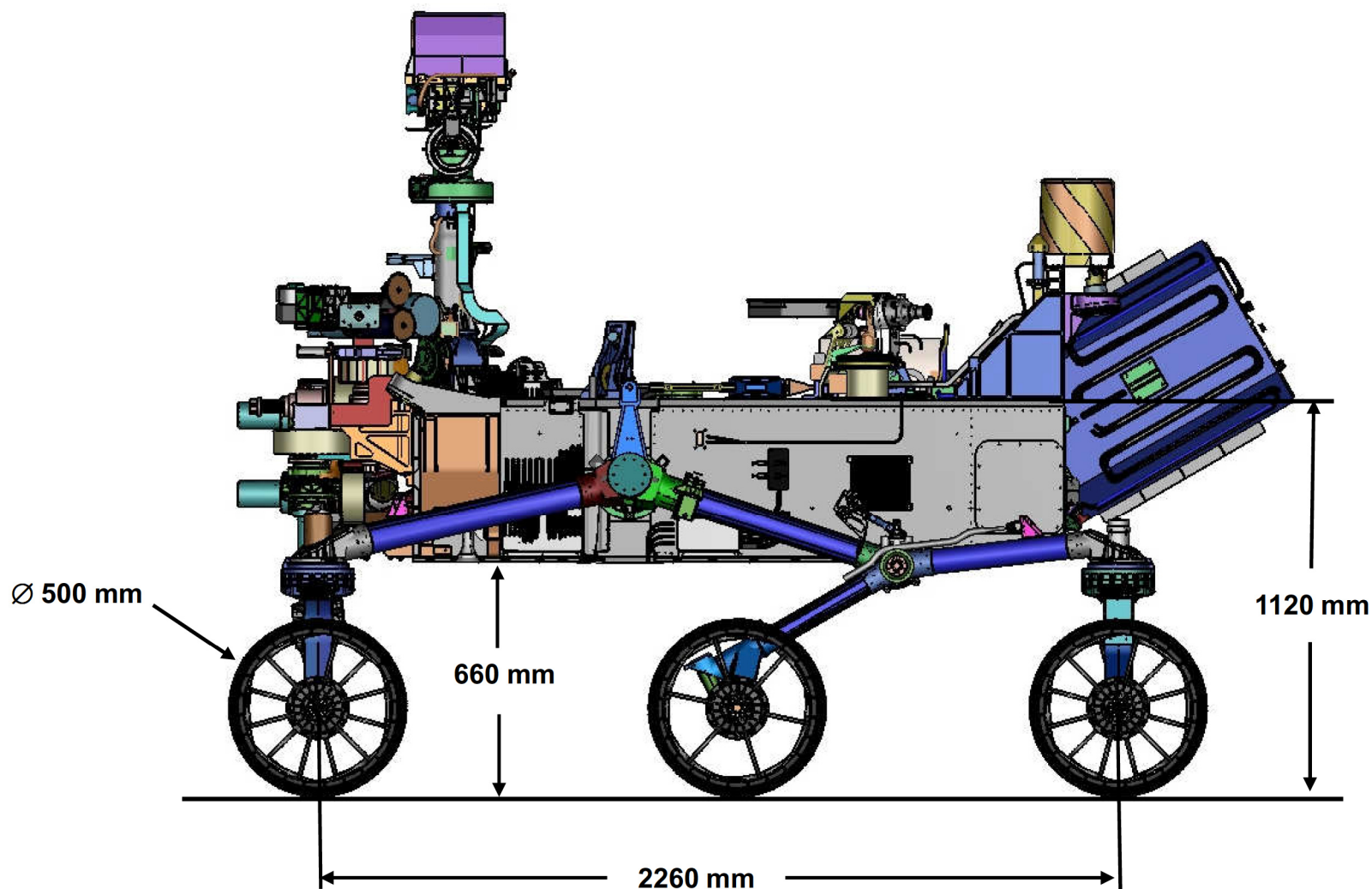
# Rover Traverse Configuration







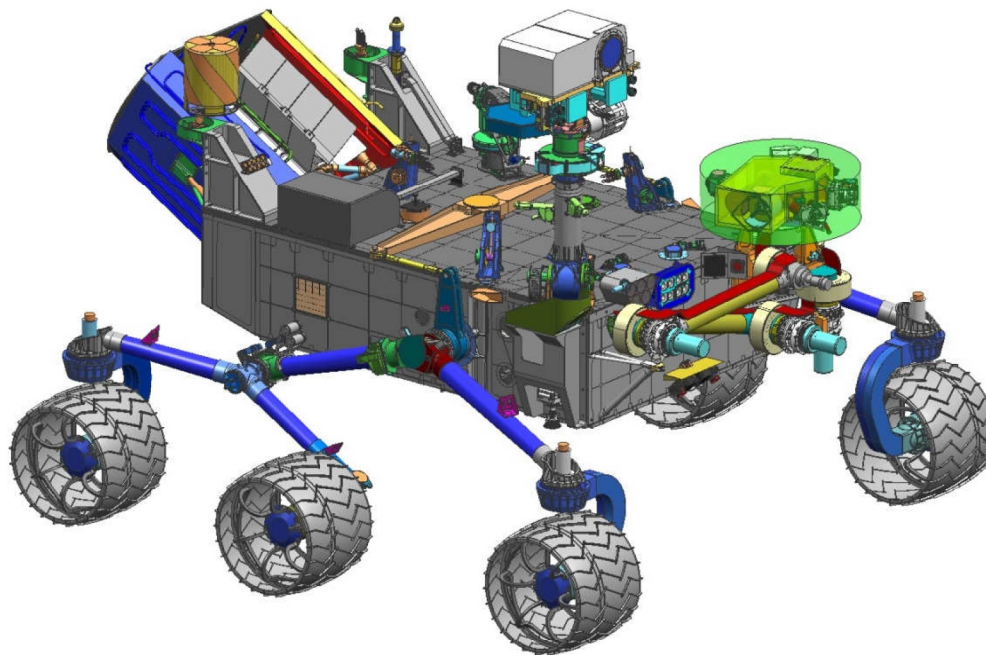
# Rover Side View

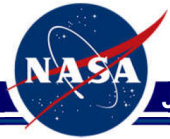




# Test Summary

- The 15-day MSL Rover System Thermal Test was conducted from March 9-24, 2011 in the B-150, 25-ft Space Simulator at JPL.
- All primary test objectives were successfully met.
- The rover thermal design performed extremely well during this test and no violations of Allowable Flight Temperatures were observed.





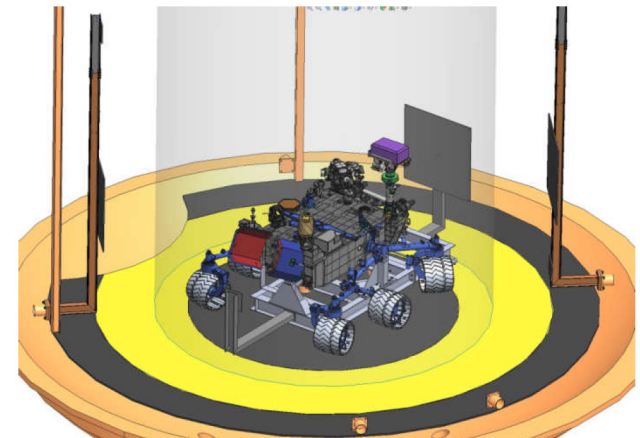
# System Thermal Test Objectives Were Met

- Primary Objectives
  - Gather sufficient data from multiple landed environments to permit analytical thermal math model correlation
    - All thermal balance and transient environment cases completed
  - Verify functionality of thermal hardware (heaters, thermostats, PRTs, SLI blanket, rover HRS system)
    - Thermal system performance better than conservative model predicts
  - Verify that the Rover functions properly within specified performance requirements in the simulated Mars surface environment
    - No AFT limit violations during functional tests
  - Extrapolate a correlated analytical model to flight environment to validate Rover thermal design post test
    - Completed
    - Worst-case flight predicts generated for Gale Crater landing site show plenty of temperature margin
      - Hot case RAMP predict = 42C (8C margin to max AFT of 50C)
      - Cold Case RAMP predict = -13C (27C margin to min AFT of -40C)

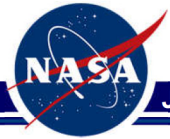


# Why Can't We Validate the Rover Thermal Design in Test?

- This test was not a direct validation of the rover surface thermal design. There are many elements of the Mars thermal environment that we cannot simulate inside a thermal chamber on the Earth.
  - Mars acceleration due to gravity is  $3/8G$ ,
    - free convection coefficients in the chamber will be higher than those experienced on Mars
  - Chamber backfilled with 10 Torr GN<sub>2</sub>, not 10 Torr CO<sub>2</sub> (Mars atmosphere)
    - GN<sub>2</sub> ( $k = 0.026 \text{ W/m}^2\text{K}$  at 300K)
    - GN<sub>2</sub> has a 50% higher thermal conductivity than CO<sub>2</sub> ( $k = 0.017 \text{ W/m}^2\text{K}$  at 300 K)
    - gas conduction and free convection in the chamber will be greater than what is experienced on Mars
  - No dust coverage or degraded thermal paints on the outside of the vehicle
    - white paint properties will be at their BOL values,
  - Solar simulator in the 25 foot chamber will not track (in elevation and azimuth) across the sky and it will not have a diffuse component
  - No wind simulation
  - No independent sky, ground and atmosphere temp control in chamber
    - chamber wall and floor shrouds will be controlled to same temp
    - atmosphere temperatures will be monitored but not controlled







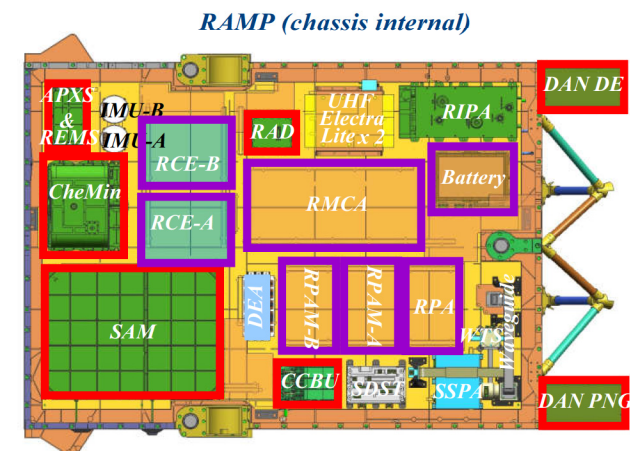
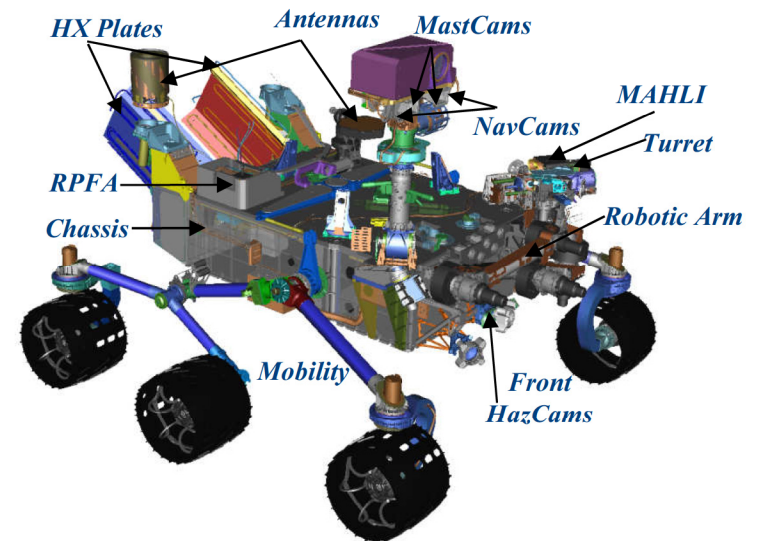
# Tests of Design Sensitivity

- Effect of GN2 versus vacuum
  - Compare cases #5 (Cold Thermal Balance at -105C) and #7 (Cold Vacuum Test at -105C)
- Effect of RTG Power ( $Q = 1315 \text{ W}$  to  $1821 \text{ W}$ )
  - Compare case #5 (Cold Thermal Balance at -105C) to case #11B (Functional #5 at -80C)
- Effect of Solar Flux ( $Q'' = 0 \text{ W/m}^2$  to  $700 \text{ W/m}^2$ )
  - Compare case #10 (Functional Test #4 Env't at -80C) and Case #11A (Hot Thermal Balance at -80C)
- Effect of Shroud Temp (+20C to -105C)
  - Multiple cases



# Test Article Description

- Rover consists of the following flight hardware:
  - All Rover structures, and mechanisms: chassis, RAMP, mobility, actuators
  - Entire Surface HRS thermal system: RIPA, HX Plates, RAMP
  - Avionics components: flight computer, power boxes, battery, telecom
  - All engineering cameras: HazCams, NavCams
  - Science instruments: MAHLI, MastCams, ChemCam, APXS, REMS, RAD, CheMin, SAM, DAN
  - Sample Acquisition/Sample Processing and Handling (SA-SPaH) hardware: Robotic Arm, Drill, CHIMRA, 3 Inlet Covers, 2 Contact Sensors, 2 Bit Boxes
  - RTG simulator



# Rover Thermal Hardware



- 58 Flight Heater Circuits Controlled by Rover
  - Custom designed Kapton film heaters from Tayco
  - FSW commandable or mechanical thermostat controlled
  - Primary and secondary heater circuits
- 22 Flight Mechanical Thermostats
  - Internal to RAMP: RBAU (8), CCBU (2), RIPA fault protection (4)
  - External: CCMU (4), RPFA (4)
  - Honeywell TS 700 Series
- 219 Honeywell, 1000-ohm, 2-wire PRTs
  - Data was piped from GDS to TDAS for thermal use
  - Nearby thermocouple measurements used to validate PRT measurements
  - Primary and backup PRTs
- Rover Heat Rejection System (HRS)
  - RAMP, Hot & Cold Plates, RIPAS, bypass valves

# Test Instrumentation



- Thermal Data Acquisition System (TDAS) - LabView
  - 5 TDAS computers (2 for TCs and GSE power supplies, 1 for computed channels, 2 as view-only systems)
  - Scan and record intervals set at 1 minute
  - Connected to UPS & back-up generator
- Heaters powered & controlled by GSE Power Supplies
  - 2 shunt (FLT), 3 CCBU decontamination (FLT), 2 near RAMP too-hot thermostats (TEST)
- 386 Type E, 26-gage Thermocouples
  - 357 on Rover, 11 for chamber atmosphere, 18 on GSE
  - Used for AFT limit and PRT flight sensor verification, near flight thermostat and heater locations, to determine temperature gradient across interfaces, to aid in model correlation
- Additional 150 Thermocouples for Chamber Facility Measurements





# Test Setup – Rover in Chamber



***Rover Surface Configuration  
Mounted on I-beam support  
frame 6 in. above  
chamber floor***

***Powered by Umbilical GSE  
Power Supply***

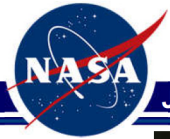
***9 Pyro firings during STT***

- HGA, 3x HazCam Covers, RSM, Mobility Bogie Pose, Robotic Arm turret and elbow, Bit Box
- Other pyros fired in B-144 & B-150 prior to chamber installation

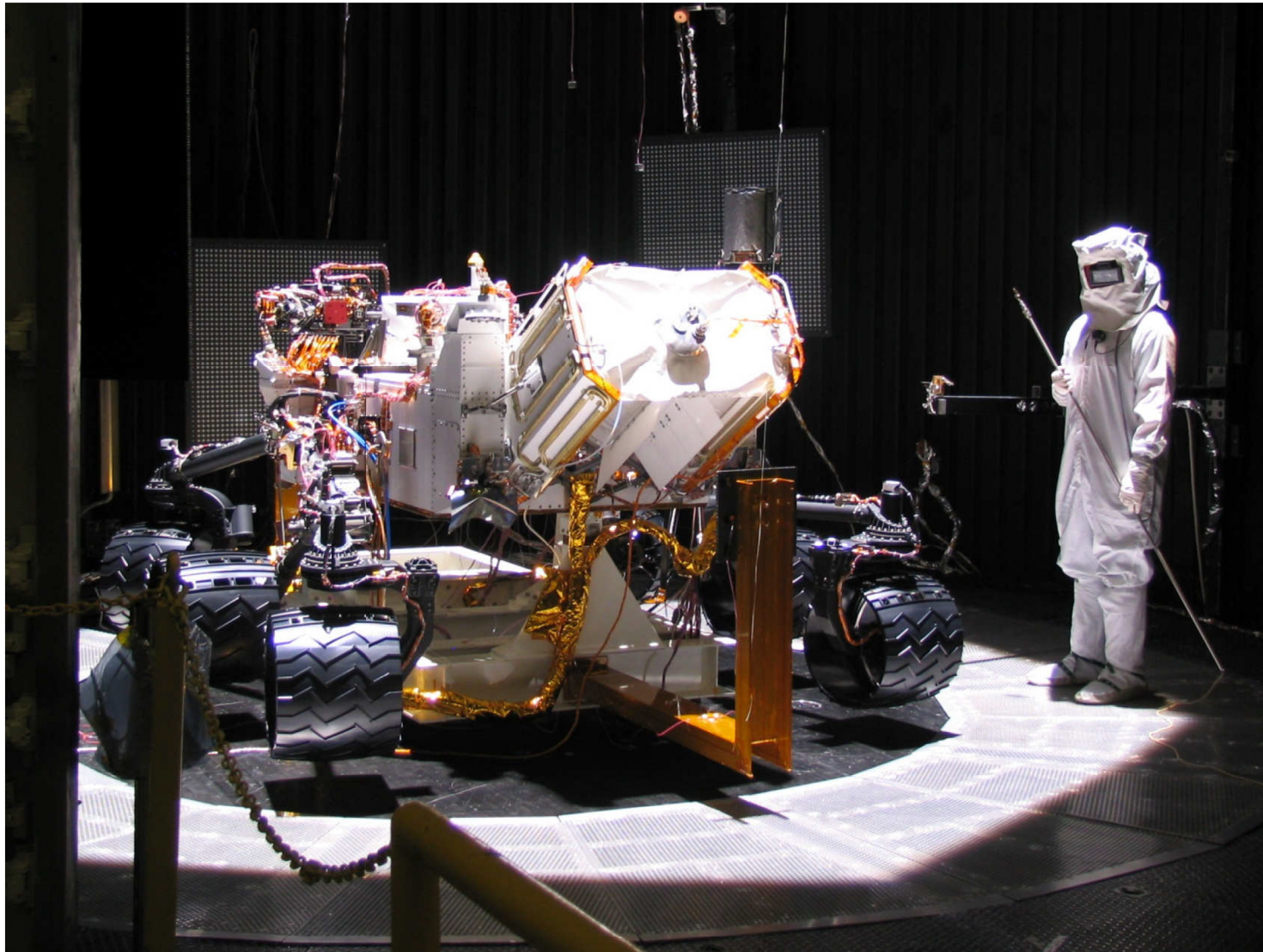
• ***Deployments***

- Hazcam covers, HGA, RA, RSM

• ***Solar simulator lens  
created a hexagonal spot –  
15 feet, flat to flat***



# Surface System Environmental Test



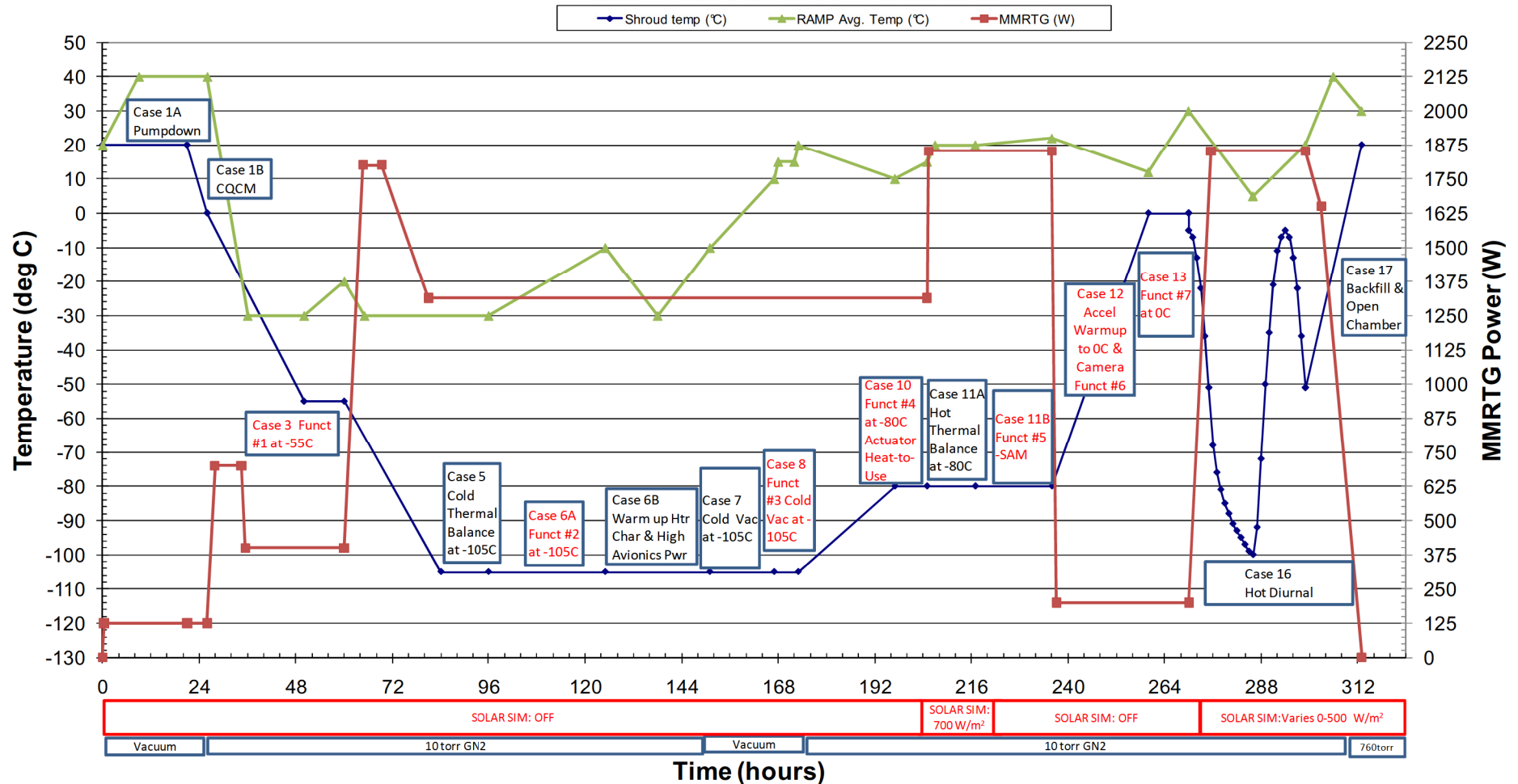


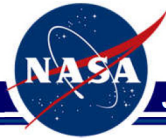
# As-Planned STT Thermal Profile Plot

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## MSL Rover STT Timeline





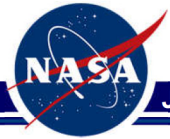
# Steady State Thermal Environments

Jet Propulsion Laboratory

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- **Steady State Thermal Balance Cases**
  - **Case 1A** – Pumpdown & Rover Outgas
    - hot case with shrouds at +20C, vacuum environment, low RTG power (500W) and high RAMP power (363W)
  - **Case 5** – Cold Thermal Balance at -105C
    - cold case with shrouds at -105C, moderate RTG power (1315W) and low RAMP power (30W)
  - **Case 7** – Cold Vacuum Test at -105C
    - cold case with shrouds at -105C, moderate RTG power (1315W) and low RAMP power (30W)
  - **Case 11A** – Hot Thermal Balance at -80C
    - Hot case with shrouds at -80C, solar sim on at 700W/m<sup>2</sup>, high RTG power (1600W) and high RAMP power (230W)
  - Additional Functional cases that went to steady state due to long duration (Case 3 – Functional #1 went for 23 hours)





# Transient Thermal Environments

- **Transient Cases:**
  - **Case 2** – Accelerated Cooldown to -55C:
    - Global cooldown with shrouds ramping from 0C to -110C
  - **Case 4** – Accelerated Cooldown to -105C:
    - Global cooldown with shrouds ramping from -55C to -125C
  - **Case 6B** – Warmup Htr Thermal Char. & Step Change in RAMP Avionics Power:
    - Actuator & Camera Warmup with shrouds held at -105C; RAMP response to step change in power from 30W to 200W
  - **Case 9** – Accelerated Warmup to -80C:
    - Global warmup with shrouds ramping from -105C to -60C
  - **Case 10** – Actuator & Camera Heat-to-Use:
    - Actuator & camera warmups with shrouds held at -80C
  - **Case 11A** – Hot Thermal Balance –
    - External rover hardware exposure to step change in solar load from 0 W/m<sup>2</sup> to 700 W/m<sup>2</sup>
  - **Case 12** – Accelerated Warmup to 0C:
    - Global warmup with shrouds ramping from -80C to +20C

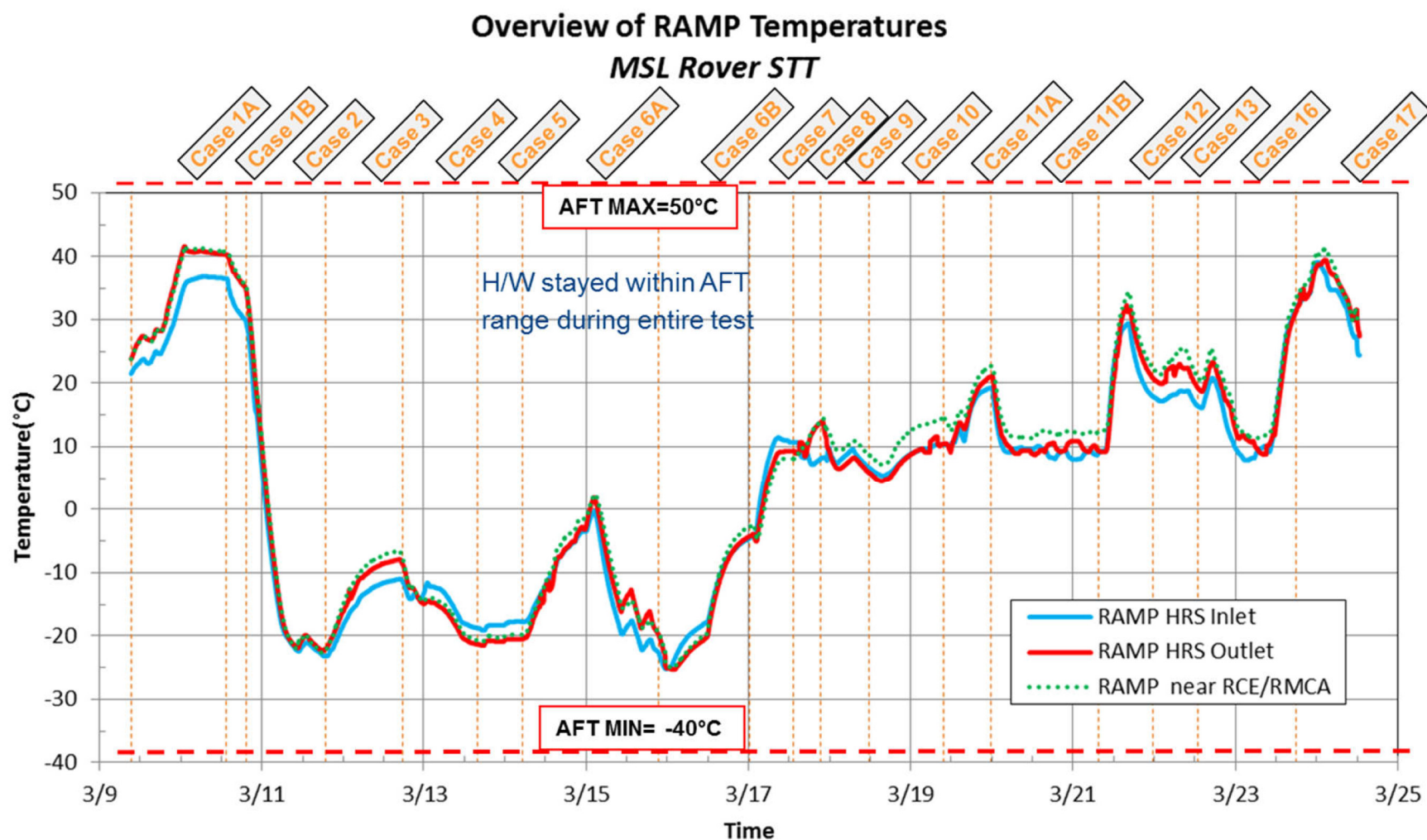
# HRS performance in Rover STT

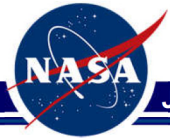


- In the worst-case cold tested conditions, the RAMP component interfaces were ~3-10 C warmer than predicted
- In the hot thermal balance test conditions, the hottest RAMP component interfaces were ~0.2 C cooler than predicted
- The temperature difference between HRS fluid inlet & outlet (in RAMP) during test was smaller than predicted
- RAMP was very uniform in temperature during STT (~ 2 C gradient in STT vs. ~7 C predicted)



# Overview of RAMP Temperatures





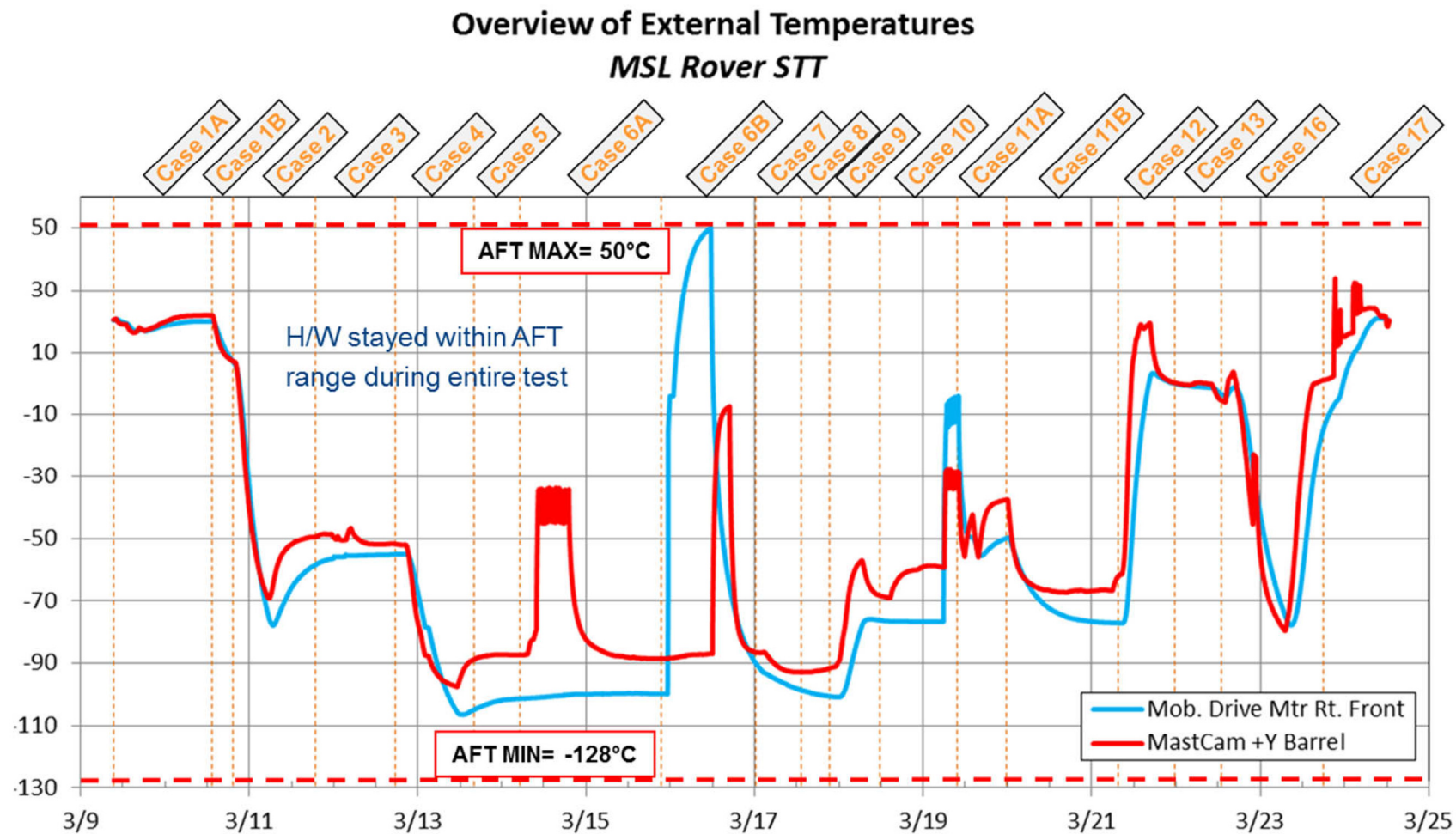
# Actuator/Camera Results

- **Actuator and camera warmup heaters have been adequately sized:**
  - Capable of warming up actuators and cameras above AFT in cold environment (-105C shroud, no solar) within expected time duration;
  - Capable of maintaining temperatures with proper duty cycle.
- **Verified Rover's capability to do warmup heater control:**
  - Verified heater switches controlled by both RPAM-A and RPAM-B;
  - Verified FSW heater control in auto mode with selected control PRT's and setpoints;
  - Pre-heat durations were consistent with pre-STT predicts.
- **Actuators and cameras operated within allowable temperatures:**
  - Target temperatures and pre-heat duration followed pre-STT model predicts;
  - Actuators and cameras were warmed up above the min op temperatures (min op Qual, FA, or AFT limits) before the functional (motion or imaging) tests were conducted.
- **Obtained thermal data for thermal model correlation:**
  - Actuators: Mobility, HGA, and Inlet Covers.
  - Cameras: MAHLI and MastCams.
- **Obtained thermal data for checking previously correlated models:**
  - Actuators: RSM, CHIMRA, Drill, and RA.
  - Cameras: HazCams and NavCam (MER).





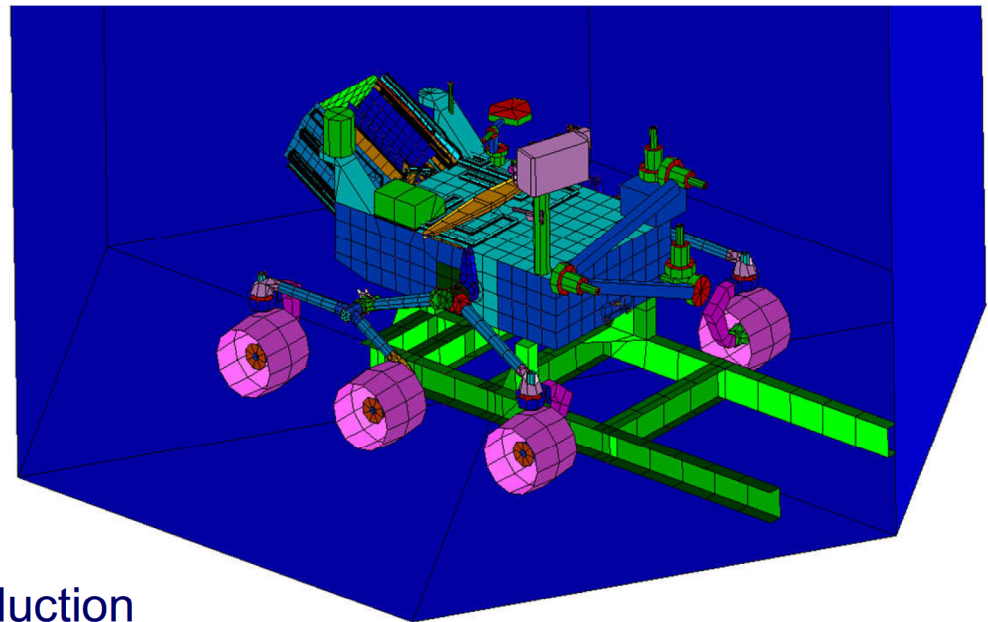
# Overview of External Temperatures





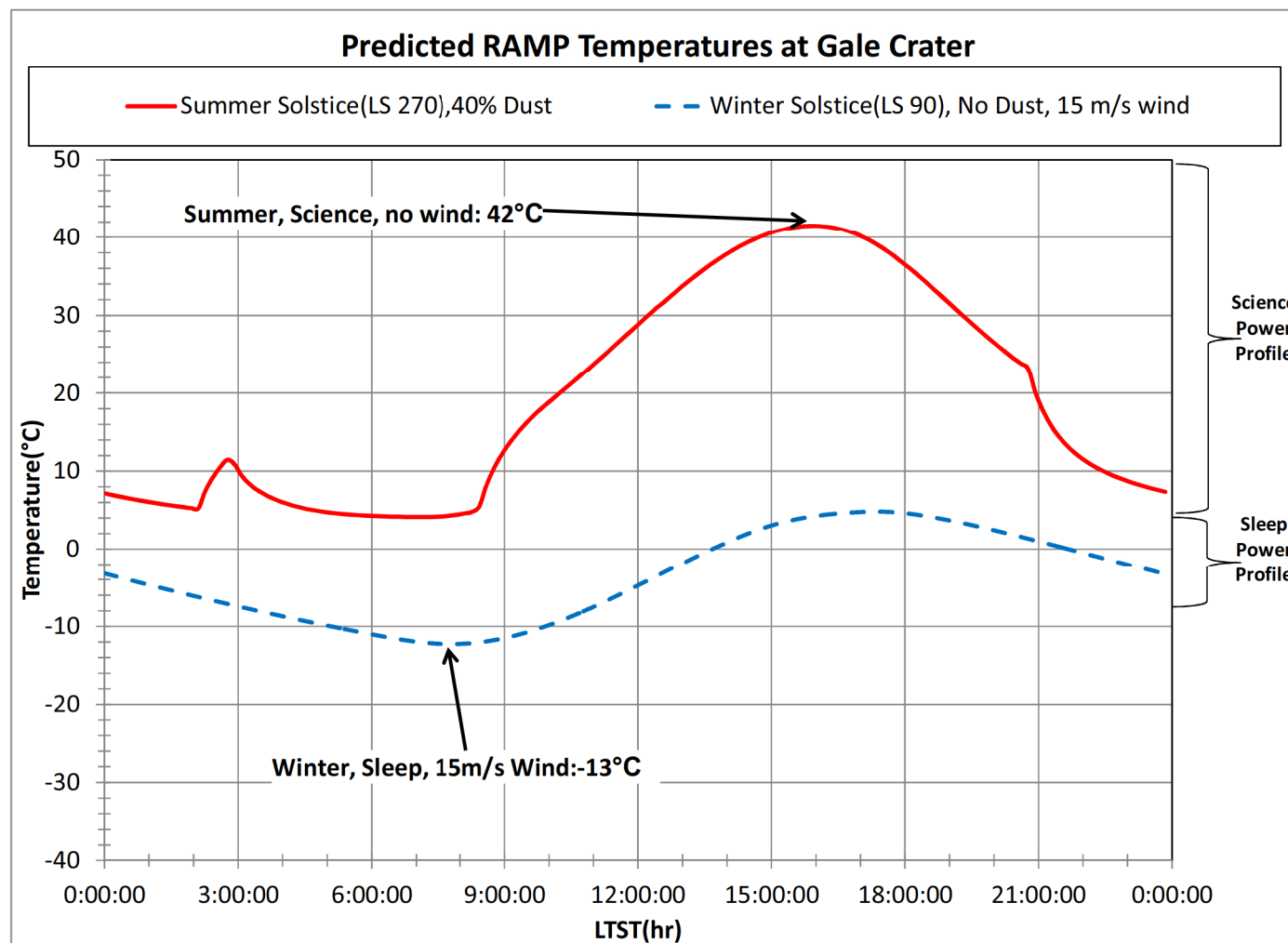
# Thermal Model Correlation

- Parameters which were modified to improve rover system-level model correlation with test results included:
- Thermo-optical Properties
  - Emissivity
  - Absorptivity
- Radiation Blockage
- Thermal Conductances
  - Interfaces
  - Cables
  - CO<sub>2</sub> thickness for Gas Conduction
- Convection Coefficients
- Effective Thermal Mass





# Flight Predictions



**8°C of margin to Max AFT limit of 50°C**

**27°C of margin to Min AFT limit of -40°C**



# Major Conclusions

- It was a very successful test
- All primary test objectives were met.
- Rover thermal design performed well during this test and no violations of Allowable Flight Temperatures were observed.
- Model correlation work has been done for rover thermal system, actuator & camera thermal models
- Flight predicts have been done
  - Thermal performance predicts for Gale Crater Landing Site (4.5 degrees South latitude) are excellent
- Looking forward to an exciting and successful surface mission –  
Landing on Aug. 5, 2012, 10:30PM PDT  
Sol 0, 3:03PM LMST in Gale Crater







# Acknowledgements

- *The work described in this paper was performed at the Jet Propulsion Laboratory, California Institute of Technology, under a contract with the National Aeronautics and Space Administration.*
- *The authors wish to acknowledge the many engineers and scientists who worked collaboratively on the Mars Science Laboratory System Thermal Test and brought it to a successful conclusion.*

# 23RD THERMAL & FLUIDS ANALYSIS WORKSHOP (TFAWS)

*Promoting Excellence in all Aspects of Design, Analysis, Build, and Test*  
August 13-17, 2012 • Westin Pasadena Hotel • Pasadena, CA



Purpose: to encourage knowledge sharing, professional development, and networking throughout the thermal and fluids engineering community within NASA and the aerospace industry at large.

Topics	Program Includes	Audience
<ul style="list-style-type: none"><li>• Active thermal/life support</li><li>• Passive thermal</li><li>• Aerothermal</li><li>• Interdisciplinary thermal/fluids</li></ul>	<ul style="list-style-type: none"><li>• Paper sessions</li><li>• Hands-on software training</li><li>• Technical short courses</li><li>• Hardware demonstrations</li><li>• Tours of NASA JPL</li><li>• Banquet &amp; guest speakers</li></ul>	<ul style="list-style-type: none"><li>• Industry</li><li>• Government</li><li>• Educators</li><li>• Students</li><li>• International guests welcome!</li></ul>

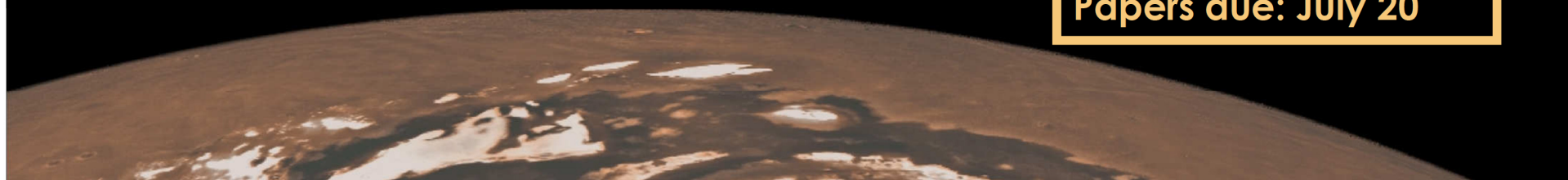
Hosted by NASA Jet Propulsion Laboratory (JPL)

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More information at <http://tfaws.nasa.gov/TFAWS12/>

Abstracts due: May 18

Papers due: July 20





# Backup



# As-Run Test Timeline

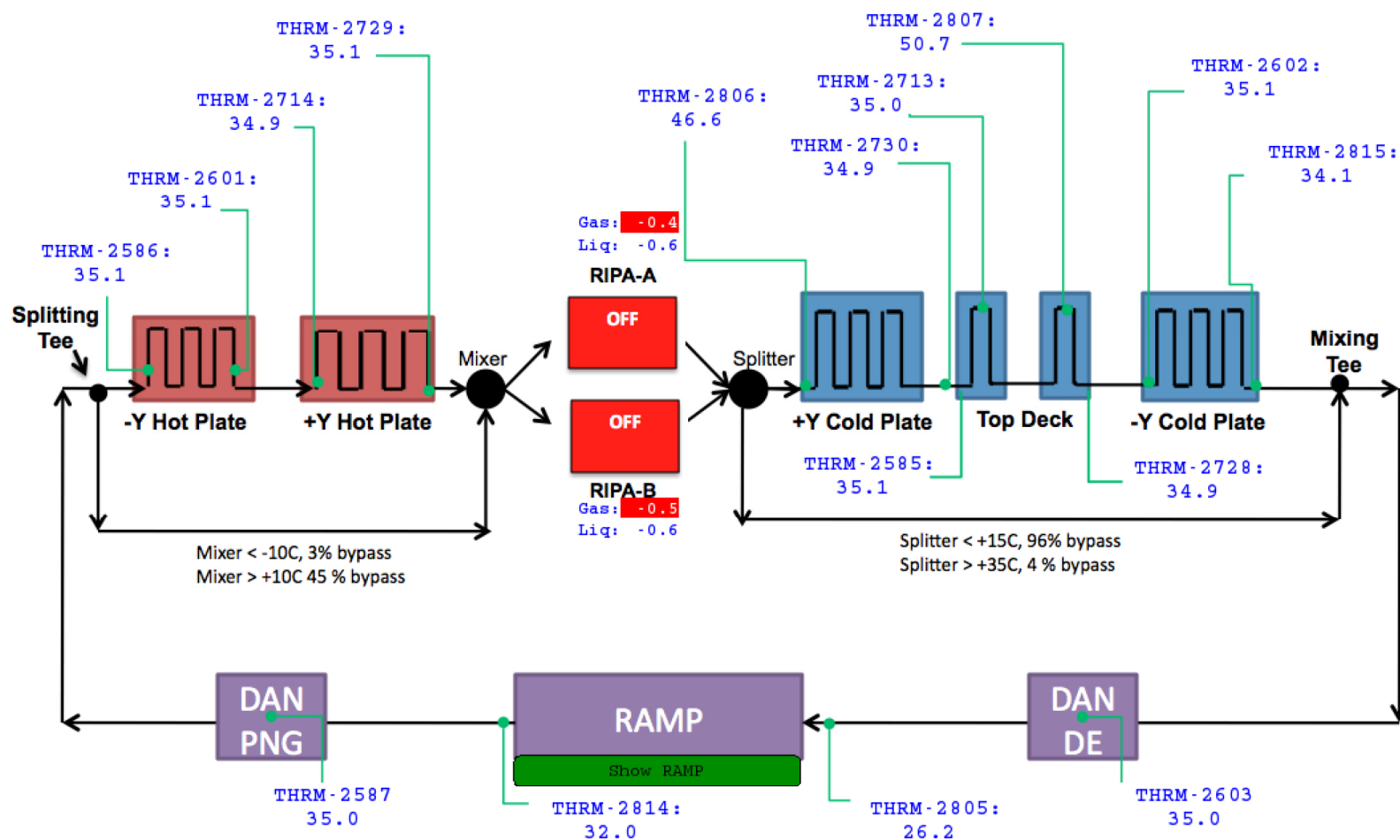
## MSL Rover STT Status

MSL Rover STT	Test Description	Estimated Duration (hrs)	Actual Duration (hrs)	From: m/d/11 h:mm AM	To: m/d/11 h:mm AM
	Late Start - Planned time was 8:00am	0.0	0.4	3/9/11 8:00 AM	3/9/11 8:23 AM
Test Case 1A	Pumpdown, Rover Outgas & Backup Pump Fault Protection Checkout	21.0	29.1	3/9/11 8:23 AM	3/10/11 1:30 PM
Test Case 1B	CQCM Measurement	5.0	6.0	3/10/11 1:30 PM	3/10/11 7:30 PM
Test Case 2	Accelerated Cooldown to -55C	24.0	23.3	3/10/11 7:30 PM	3/11/11 6:45 PM
Test Case 3	Functional #1: Deployment Verification at -55C	12.0	22.7	3/11/11 6:45 PM	3/12/11 5:30 PM
Test Case 4	Accelerated Cooldown to -105C Environment	24.0	23.5	3/12/11 5:30 PM	3/13/11 5:00 PM
Test Case 5	Cold Thermal Balance at -105C Survival Heater/T'stat Checkout, HGA Warmup Htr Char Test	12.0	13.1	3/13/11 5:00 PM	3/14/11 6:07 AM
Test Case 6A	Functional Test #2 Environment @ -105oC [Cold Case]	29.0	39.2	3/14/11 6:07 AM	3/15/11 9:18 PM
Test Case 6B	Warmup Heater Thermal Characterization & Cold Thermal Balance with High RAMP Avionics Power	26.0	26.7	3/15/11 9:18 PM	3/17/11 12:00 AM
Test Case 7	Cold Vacuum Test at -105C	16.0	13.0	3/17/11 12:00 AM	3/17/11 1:00 PM
Test Case 8	Functional #3 - Cold Vacuum Test at -105C	6.0	8.5	3/17/11 1:00 PM	3/17/11 9:30 PM
Test Case 9	Accelerated Warmup to -80C	24.0	15.0	3/17/11 9:30 PM	3/18/11 12:30 PM
Test Case 10	Functional Test #4: Environment @ -80C Actuator Heat-to-Use & Articulate	8.0	21.5	3/18/11 12:30 PM	3/19/11 10:00 AM
Test Case 11A	Hot Thermal Balance Test at -80C	12.0	13.5	3/19/11 10:00 AM	3/19/11 11:30 PM
Test Case 11B	Functional #5 - SAM on 20C RAMP	19.0	32.0	3/19/11 11:30 PM	3/21/11 7:30 AM
Test Case 12	Accelerated Warmup to 0C & Camera Functional #6 at -40C during Transition	24.0	16.5	3/21/11 7:30 AM	3/22/11 12:00 AM
Test Case 13	Functional Test #7: Environment @ 0oC [Hot Case]	10.0	13.0	3/22/11 12:00 AM	3/22/11 1:00 PM
Test Case 14	deleted	0.0	0.0	3/22/11 1:00 PM	3/22/11 1:00 PM
Test Case 15	deleted	0.0	0.0	3/22/11 1:00 PM	3/22/11 1:00 PM
Test Case 16	Hot Diurnal Test	29.0	29.0	3/22/11 1:00 PM	3/23/11 6:00 PM
Test Case 16B	deleted	0.0	0.0	3/23/11 6:00 PM	3/23/11 6:00 PM
Test Case 17	Backfill and Open Chamber	14.0	17.5	3/23/11 6:00 PM	3/24/11 11:30 AM
Initial Estimated Total Test Duration (days):		13.1	15.1	:Current Total Test Duration (days)	
(hours):		315.0	363.5	: (hours)	
			-48.5	Delta in Hours (negative is behind)	





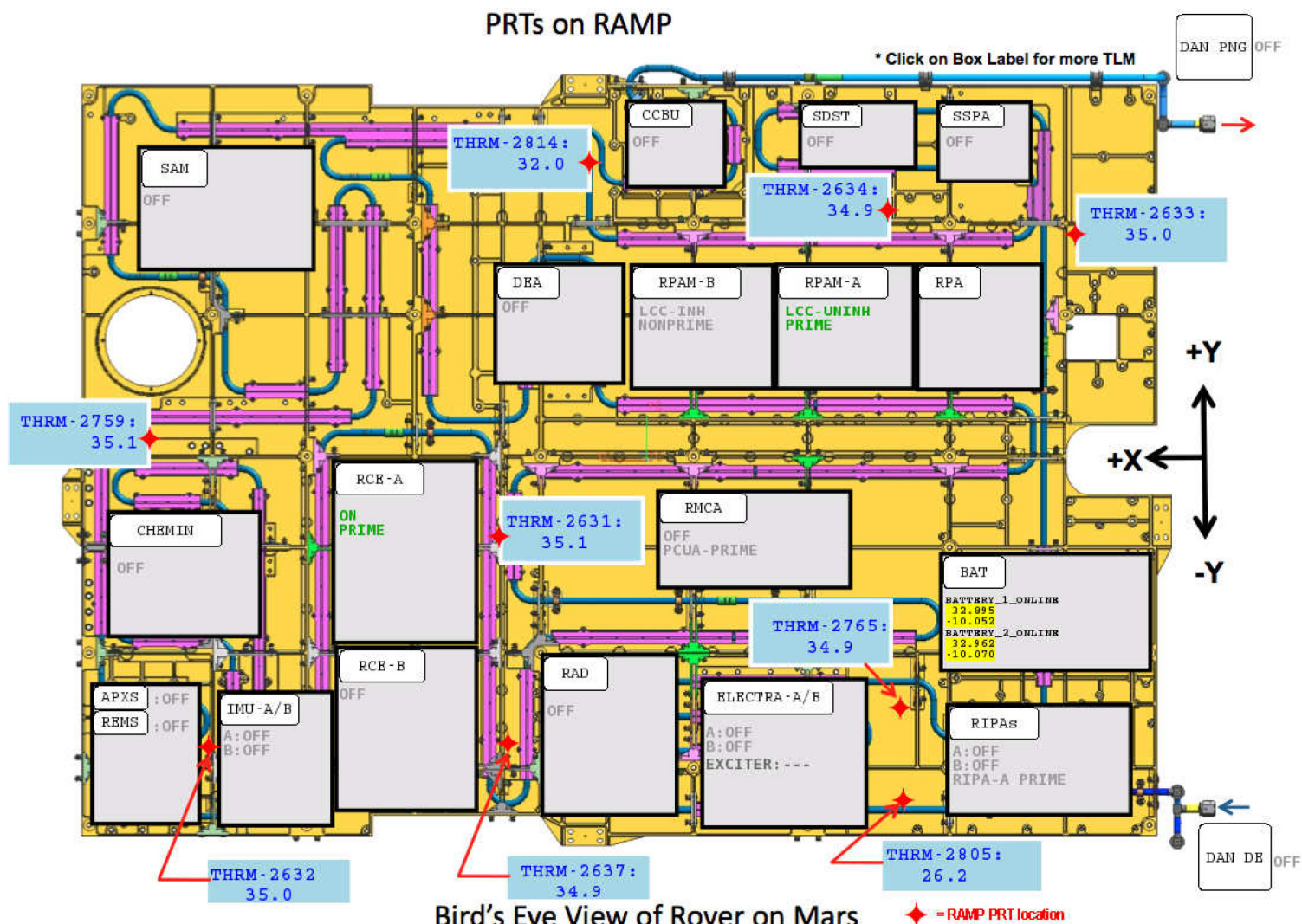
# GDS Fixed Pages



## RHR Loop PRT Overview



# GDS Fixed Pages





# Gale Crater

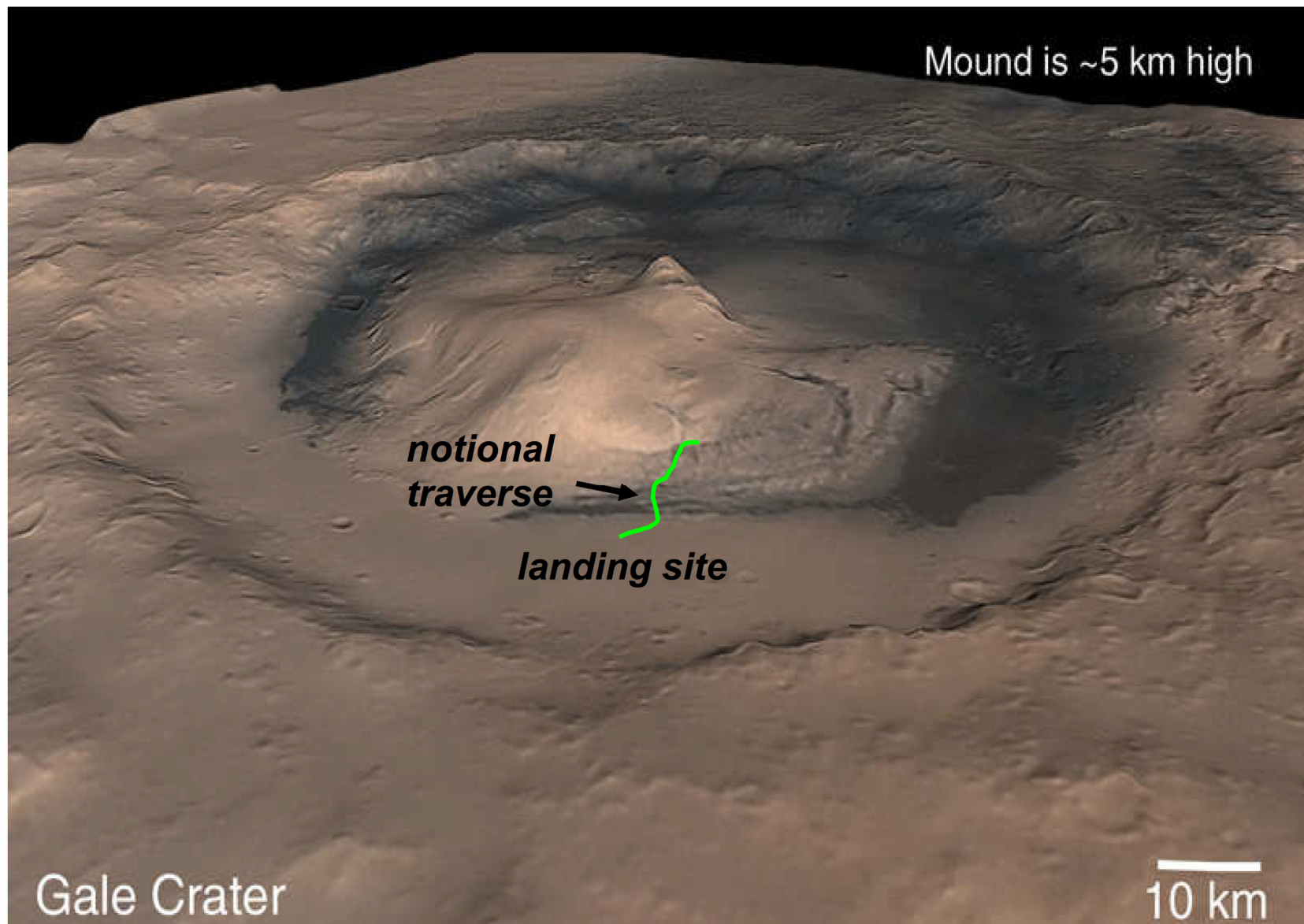
*Landing  
Ellipse*





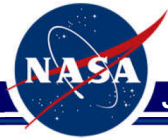


# Gale Crater





# System Test Bed Drills



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